

**IN THE CLAIMS:**

Please amend the claims in the subject patent application as follows:

1-35. (canceled)

36. (previously presented) A recyclable container for beverages or foods comprising a multi-layer material the layers of which are made of an aromatic polyester resin, the material comprising a layer of a foamed sheet having a density lower than  $700 \text{ kg/m}^3$ , wherein the polyester of the foamed sheet is selected from the group consisting of polyethylene terephthalates and polyethylene terephthalate copolymers in which up to 20% of the moles derived from terephthalic acid are substituted by units deriving from isophthalic and/or naphthalene-dicarboxylic acid and said polyester of the foamed sheet has a crystallinity of lower than 15%, and, adhered to the foamed sheet, a heat-sealable film which is a coextruded dual layer film, one layer of which is formed of a low melting polyester having a melting point from  $50^\circ$  to  $200^\circ\text{C}$  and the other layer is a polyester having a melting point higher than  $200^\circ\text{C}$ , wherein the foamed layer and the heat sealable film are adhered together by hot lamination or by use of at least one polyester resin based glue, wherein the layers of the multi-layered material that are made of the aromatic polyester resin have a crystallinity of lower than 15% and the container being obtained by folding said material along lines of a pattern creased on said material.

37-51. (canceled)

52. (currently amended) A recyclable container for beverages or foods which is comprised of a multi-layer polyester material, wherein the multi-layer polyester material is comprised of (1) a layer of foamed polyester sheet having a density of lower than  $700 \text{ kg/m}^3$ , wherein the polyester of the foamed sheet is an aromatic polyester selected from the group consisting of polyethylene terephthalates and polyethylene terephthalate copolymers in which up to 20% of the moles derived from terephthalic acid are substituted by units deriving from isophthalic and/or naphthalene-dicarboxylic acid and said polyester of the foamed sheet has having a crystallinity of lower than 15%, and (2) a heat-sealable coextruded dual layer film which is adhered to the foamed sheet, wherein the heat-sealable coextruded

dual layer film is comprised of (i) a first layer which is comprised of a low melting aromatic polyester having a melting point which is within the range of 50° to 200°C and (ii) a second layer which is comprised of an aromatic polyester having a melting point higher than 200°C, wherein the foamed layer and the heat sealable film are adhered together by hot lamination or by use of at least one polyester resin based glue, wherein the aromatic polyester in the first layer and the aromatic polyester in the second layer have a crystallinity of lower than 15%, and wherein the container is obtained by folding said multi-layer polyester material along lines of a pattern creased on the multi-layer polyester material.

53. (previously presented) A recyclable container for beverages or foods as specified in claim 52 wherein the foamed layer and the heat sealable film are adhered together by hot lamination.

54. (previously presented) A recyclable container for beverages or foods as specified in claim 52 wherein the foamed layer and the heat sealable film are adhered together with a polyester based glue.

55. (previously presented) A recyclable container for beverages or foods as specified in claim 54 wherein the aromatic polyester of the foamed sheet is comprised of a copolyethylene terephthalate containing from 2 mole percent to 20 mole percent diacid repeat units which are derived from isophthalic acid and/or naphthalene-dicarboxylic acids.

56. (previously presented) A recyclable container for beverages or foods as specified in claim 55 wherein the aromatic polyester of the foamed sheet has density which is within the range of 10 kg/m<sup>3</sup> to 500 kg/m<sup>3</sup>.

57. (currently amended) A recyclable container for beverages or foods which consists of a multi-layer polyester material, wherein the multi-layer polyester material consists of (1) a layer of foamed polyester sheet having a density of lower than 700 kg/m<sup>3</sup>, wherein the polyester of the foamed sheet is an aromatic polyester selected from the group consisting of polyethylene terephthalates and polyethylene terephthalate copolymers in which up to 20% of the moles derived from terephthalic acid are substituted by units deriving from

isophthalic and/or naphthalene-dicarboxylic acid and said polyester of the foamed sheet has having a crystallinity of lower than 15%, and (2) a heat-sealable coextruded dual layer film which is adhered to the foamed sheet, wherein the heat-sealable coextruded dual layer film consists of (i) a first layer which consists of a low melting aromatic polyester having a melting point which is within the range of 50° to 200°C and (ii) a second layer which consists of an aromatic polyester having a melting point higher than 200°C, wherein the foamed layer and the heat sealable film are adhered together by hot lamination or by use of at least one polyester resin based glue, wherein the aromatic polyester in the first layer and the aromatic polyester in the second layer have a crystallinity of lower than 15%, and wherein the container is obtained by folding said multi-layer polyester material along lines of a pattern creased on the multi-layer polyester material.

58. (previously presented) A recyclable container for beverages or foods as specified in claim 57 wherein the foamed layer and the heat sealable film are adhered together by hot lamination.

59. (previously presented) A recyclable container for beverages or foods as specified in claim 57 wherein the foamed layer and the heat sealable film are adhered together with a polyester based glue.

60. (previously presented) A recyclable container for beverages or foods as specified in claim 59 wherein the aromatic polyester of the foamed sheet is comprised of a copolyethylene terephthalate containing from 2 mole percent to 20 mole percent diacid repeat units which are derived from isophthalic acid and/or naphthalene-dicarboxylic acids.

61. (previously presented) A recyclable container for beverages or foods as specified in claim 60 wherein the aromatic polyester of the foamed sheet has density which is within the range of 10 kg/m<sup>3</sup> to 500 kg/m<sup>3</sup>.

62. (canceled)

63. (previously presented) A recyclable container for beverages or foods as specified in claim 61 wherein the recyclable container is entirely recyclable.